

COSD

Straight Shank Cobalt Drills

HSS
Co

h8

135°

24°
~36°

0.5-13.0

This is general cobalt HSS drills.

鋼からステンレス鋼まで、汎用コバルトドリルです。



LIST 6520

Less than 2.0mm in the diameter is the bright finishes.

直径 2.0mm 未満の表面は白（無着色）です。

How to order

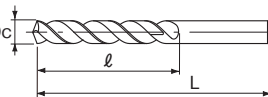
COSD **Dc**



Dc ≥ 1.6
X type



Dc < 1.6
Conical



Drilling Condition 切削条件 ▶▶A-178

Unit : mm

Dc 直径	ℓ 溝長	L 全長	Stock 在庫
0.5	5	27	
0.6	5.5	30	
0.7	7.5	32	
0.8	8	34	
0.9	9	36	
1.0	10	40	
1.1	11	42	
1.2	13	42	
1.3		45	
1.4	14.5	48	
1.5		48	
1.6		50	
1.7	16	50	
1.8		52	
1.9		52	
2.0		55	
2.1	20	55	
2.2		58	
2.3		58	
2.4		61	
2.5		61	
2.6	26	64	
2.7		64	
2.8		67	
2.9		67	
3.0	29.5	71	
3.1		71	
3.2		73	
3.3		73	
3.4		73	
3.5	31.5	76	
3.6		76	
3.7		76	
3.8		76	
3.9	33.5	79	
4.0		79	
4.1		83	
4.2		83	
4.3		83	
4.4	38	86	
4.5		86	
4.6		89	
4.7		89	
4.8	41	89	
4.9		92	
5.0		92	
5.1		92	
5.2		95	
5.3	45	95	
5.4		95	
5.5		98	
5.6		98	
5.7	47	98	
5.8		98	
5.9		102	
6.0		102	
6.1		102	
6.2	49	102	
6.3		102	
6.4		105	
6.5		105	
6.6	51	105	
6.7		105	

Dc 直径	ℓ 溝長	L 全長	Stock 在庫
6.8	51	105	
6.9		105	
7.0		105	
7.1		108	
7.2		108	
7.3	53	108	
7.4		108	
7.5		111	
7.6		111	
7.7	55	111	
7.8		111	
7.9		114	
8.0		114	
8.1		114	
8.2	57	117	
8.3		117	
8.4		117	
8.5		121	
8.6	59	121	
8.7		121	
8.8		124	
8.9		124	
9.0		124	
9.1	61	124	
9.2		127	
9.3		127	
9.4		127	
9.5	63	127	
9.6		127	
9.7		130	
9.8		130	
9.9		130	
10.0	65	130	
10.1		133	
10.2		133	
10.3		133	
10.4	67	133	
10.5		137	
10.6		137	
10.7		137	
10.8		137	
10.9	70	140	
11.0		140	
11.1		140	
11.2		143	
11.3	72	143	
11.4		143	
11.5		146	
11.6		146	
11.7		146	
11.8	75	146	
11.9		146	
12.0		149	
12.1		149	
12.2	77	149	
12.3		149	
12.4		152	
12.5		152	
12.6		152	
12.7	80	152	
12.8		152	
12.9		152	
13.0		152	

Number of drill bits per package: 10 per package if below 8.0 mm, 5 per package if over 8.0 mm